



# Installation Instructions Factory Style Bow Kit

## Vehicle Application:

- Jeep Wrangler Unlimited  
2007 – Current  
Part Number: 55001

Compatible with 2010 - up original equipment soft tops, 54723 Supertop NX and 79143 Sailcloth Replace-A-Top

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INSTALLATION TIME	SKILL LEVEL
 <b>3 Hours</b>	 <b>2 - Moderately Easy</b>

TOOLS			
 #2 Phillips Bit	 #2	 T30	
			



## Installation Tips

**Before you begin installing this assembly, read all instructions thoroughly.**

### For a smooth fit:

For ease in installation, the product should be installed at temperatures above 72° F. Below this temperature, the fabric may contract an inch or more, making it difficult to fit to the vehicle. It is normal for fabric to contract and wrinkle when stored in the shipping carton. Within a few days after installation, the fabric will relax and the wrinkles will disappear.

**CAUTION** Safety glasses should be worn at all times while installing this product.

**WARNING** This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate the vehicle in excess of manufacturer's specifications.

### WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

# Factory Style Bow Kit Installation Instructions

## Parts List and Hardware Identification

**Parts List:**

- Front Door Rail - Right., Qty - 1, Part Number 479.86
- Front Door Rail - Left., Qty - 1, Part Number 479.87
- #3 Bow Assembly, Qty - 1, Part Number 486.38
- Tailgate Bar, Qty - 1, Part Number 489.46
- Tailgate Bar Mount-Left, Qty - 1, Part Number 488.47
- Tailgate Bar Mount-Right, Qty - 1, Part Number 488.46
- Foam Seal- Left, Qty - 1, Part Number 457.77
- Edge Protector, Qty - 1, Part Number 481.90
- Cable Guide Bracket - Right, Qty - 1, Part Number 482.82
- Cable Guide Bracket - Left, Qty - 1, Part Number 482.83
- Side Bow- Right, Qty - 1, Part Number 492.90
- Side Bow- Left, Qty - 1, Part Number 492.89
- Upper Header Assembly, Qty - 1, Part Number 480.00
- Lower Header Assembly, Qty - 1, Part Number 479.84
- Stay Pad, Qty - 2, Part Number 456.32
- Foam Tape, Qty - 2, Part Number 417.43
- Strap Kit, Qty - 1, Part Number 413.09
- Rear Door Rail - Left., Qty - 1, Part Number 479.89
- Rear Door Rail - Right., Qty - 1, Part Number 479.88
- #2 Bow Assembly, Qty - 1, Part Number 455.46
- M8 x 75mm Knob, Qty - 4, Part Number 478.90
- Rear Top Arch, Qty - 1, Part Number 486.56
- Front Top Arch, Qty - 1, Part Number 486.55
- Foam Seal- Right, Qty - 1, Part Number 457.76
- Bow Mount Bracket - Right, Qty - 1, Part Number 492.92
- Bow Mount Bracket - Left, Qty - 1, Part Number 492.93
- #4 Bow Assembly, Qty - 1, Part Number 486.39
- M8 x 30mm Knob, Qty - 2, Part Number 480.22

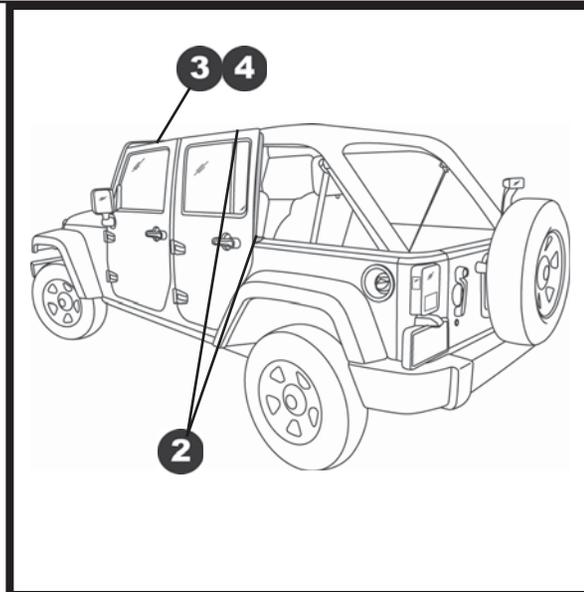
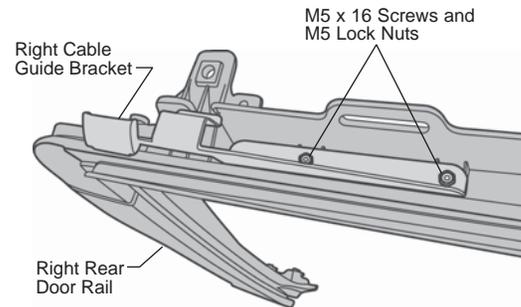
**Hardware Identification:**

- Bow Mount Screw, Qty - 4, Part Number 308.64
- Pivot Knuckle Screw, Qty - 2, Part Number 308.65
- M5 x 30 Machine Screw, Qty - 2, Part Number 308.87
- M5 x 16 Screw, Qty - 6, Part Number 459.45
- #8 x 1/2" Pan Head Washer Screw, Qty - 31, Part Number 393.79
- #8 x 1/2" Hi-Lo Screw, Qty - 27, Part Number 459.03
- Bushing, Qty - 8, Part Number 473.40
- M5 Lock Nut, Qty - 8, Part Number 308.62

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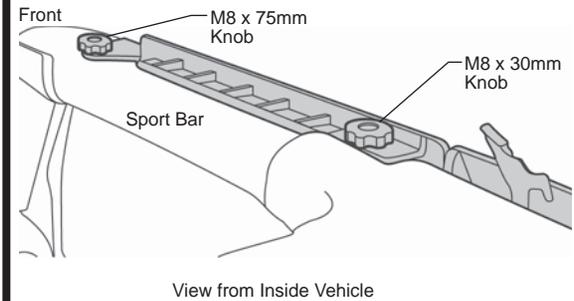
## 1 Mount Cable Guide Brackets to Rear Door Rails

Mount the Right Cable Guide Bracket to the Right Rear Door Rail with two (2) M5 x 16 Screws and M5 Lock Nuts. Repeat with the Left Rear Door Rail.



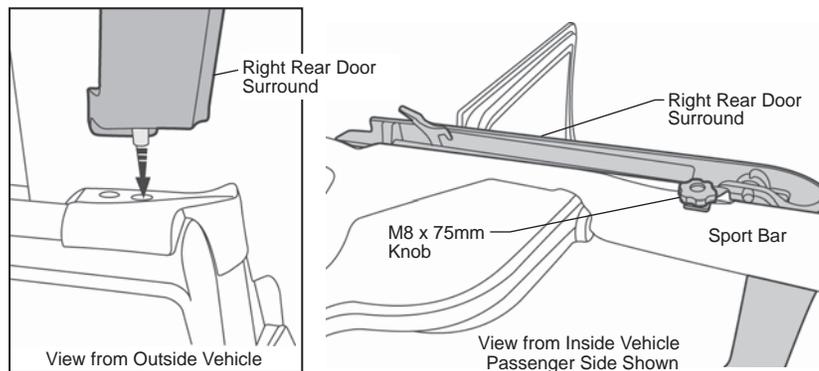
## 4 Install Knobs

Install an M8 x 75mm Knob at the front of the rail and an M8 x 30mm Knob in the center.



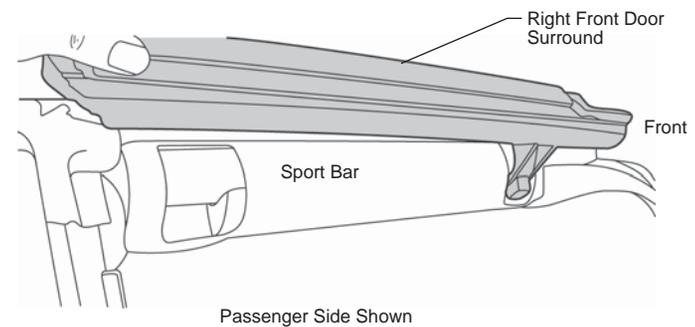
## 2 Install Rear Door Rail

Locate the left and right Rear Door Rail. Insert the pin in the bottom of the Door Rail into the hole in the belt rail behind the door. Place an M8 x 75mm Knob through the tab on the Door Rail and tighten.



## 3 Install Front Door Rail

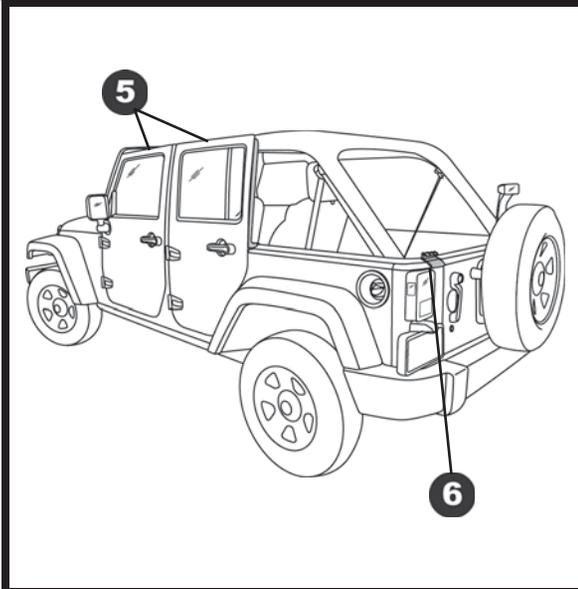
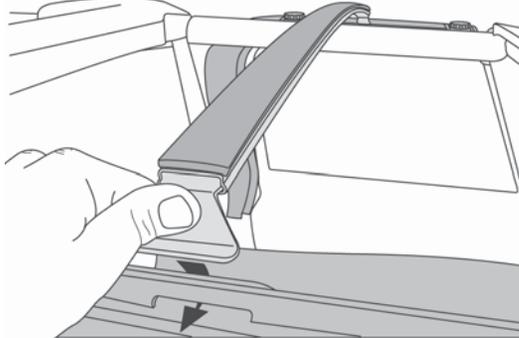
Place the Front Door Rail above the door opening.



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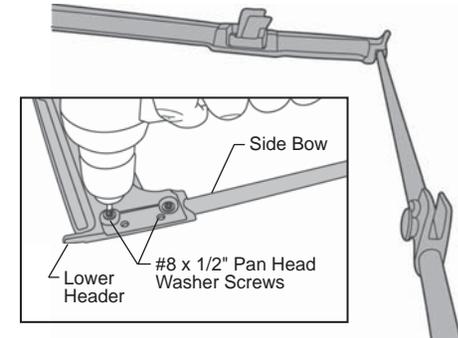
### 5 Install Top Arches

Insert one end of the Front Top Arch in to the slot in the middle of one of the Front Door Rails. Push the other end inward to flex the bow and insert it into the slot on the other side of the vehicle. Repeat with the Rear Top Arch.



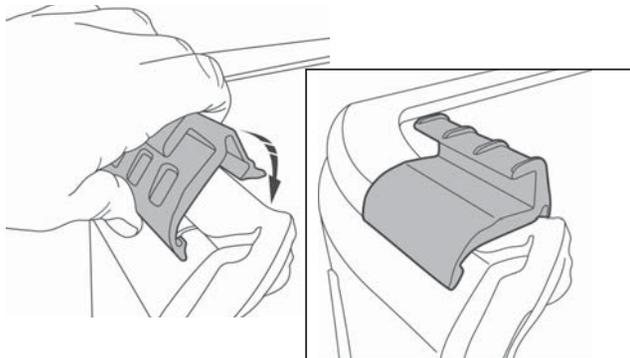
### 7 Install Side Bows on Lower Header

Place the Lower Header on the Side Bows. Orient the Side Bows with the Brackets up. Install two (2) #8 x 1/2" Pan Head Washer Screws to secure the Lower Header to each Side Bow.



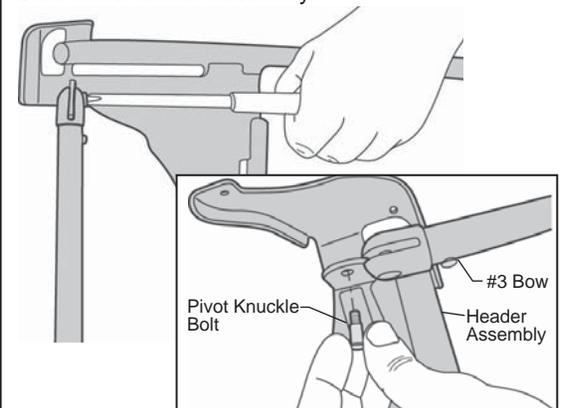
### 6 Install Tailgate Bar Mounts

Locate the left and right Tailgate Bar Mounts. Orient them on the vehicle. Hook the bottom of one mount under the belt rail and roll it toward the inside of the vehicle until it clips into place. Repeat this with the other Tailgate Bar Mount.



### 8 Install #3 Bow on Header Assembly

Use a Pivot Knuckle Bolt to install the #3 Bow to the Side Bow/Header Assembly.



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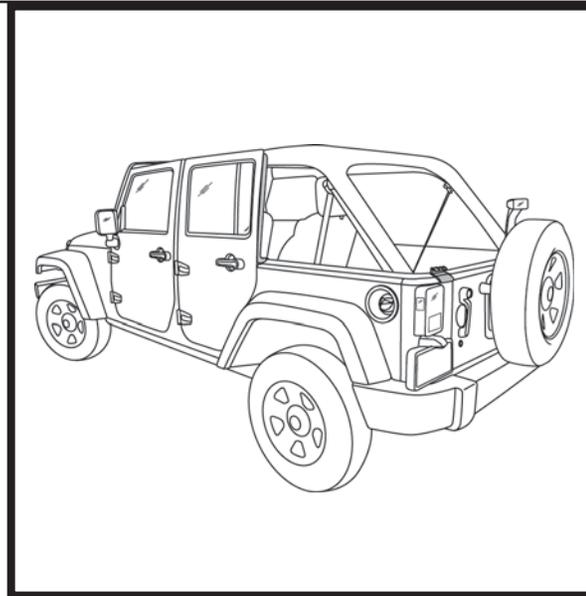
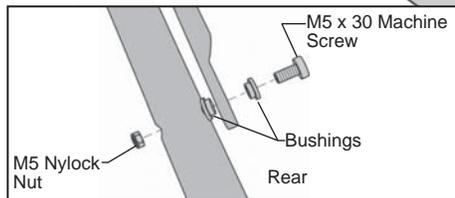
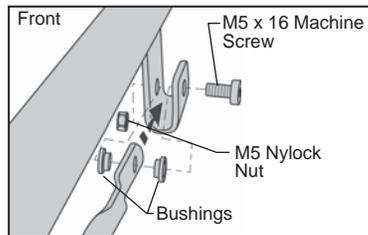
### 9 Assemble #2 Bow to Header / Side Bow Assembly

Locate the #2 Bow Assembly. Place it on the Side Bow/Header Assembly.

**Front:** Install an M5 x 16 Machine Screw with two (2) Bushings and an M5 Nylock Nut on the front of the Side Bow.

**Rear:** At the rear install an M5 x 30 Machine Screw with (2) Bushings and an M5 Nylock Nut.

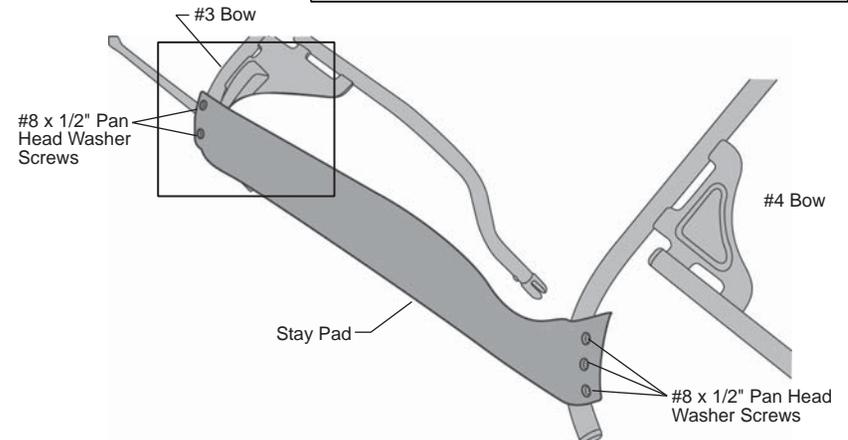
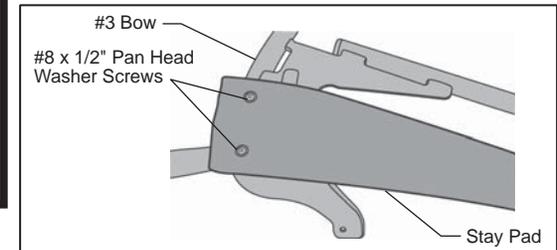
Repeat these steps on both legs of the #2 Bow



**CAUTION** Do Not allow Stay Pad to twist.

### 10 Install Stay Pad

Align the two (2) holes in the square end of the Stay Pad with the 2 holes in the corners of the #3 Bow. Install two (2) #8 x 1/2" Pan Head Washer Screws. Pull the pointed end of the Stay Pad back to the #4 Bow. Make sure that it is not twisted and the point is to the inside. Install three (3) #8 x 1/2" Pan Head Washer Screws. Repeat on both sides.



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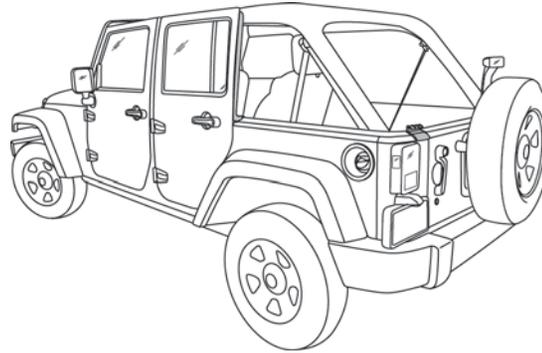
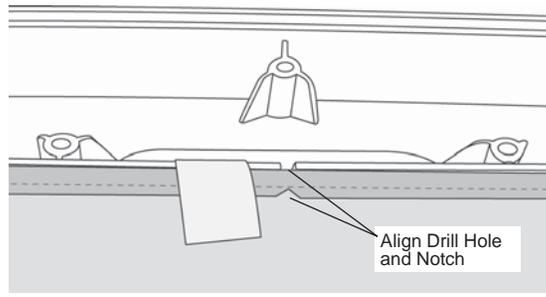


### CAUTION

Drill Hole in fabric and notch in Lower Header must be aligned.

### 11 Align Top Fabric with Header

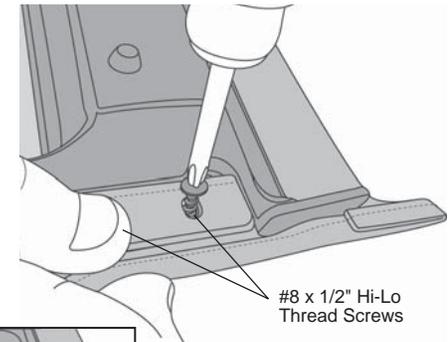
Lay the front edge of the top fabric on the Lower Header with the backing side up. Make sure the drill hole in the center of the fabric lines up with the notch in the Lower Header. Tape the fabric in place.



### 13 Install Side Bows on Header Assembly

Wrap the fabric around the edge of the header. Slip the fabric pocket sewn into the top between the headers and position the anchor foot.

Install two (2) #8 x 1/2" Hi-Lo Thread Screws through the fabric and metal flag into the Lower Header on each side.

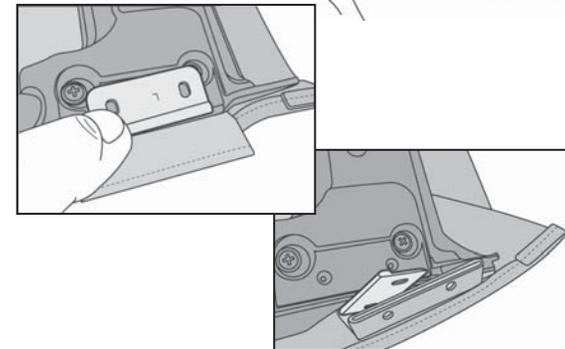
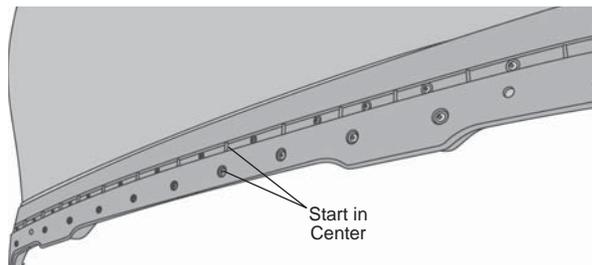


### 12 Secure Top Fabric to Header

Place Edge Protector over front edge of Upper Header and tape in place.

Lay the Upper Header on top so that the fabric is sandwiched between the Upper and Lower Headers.

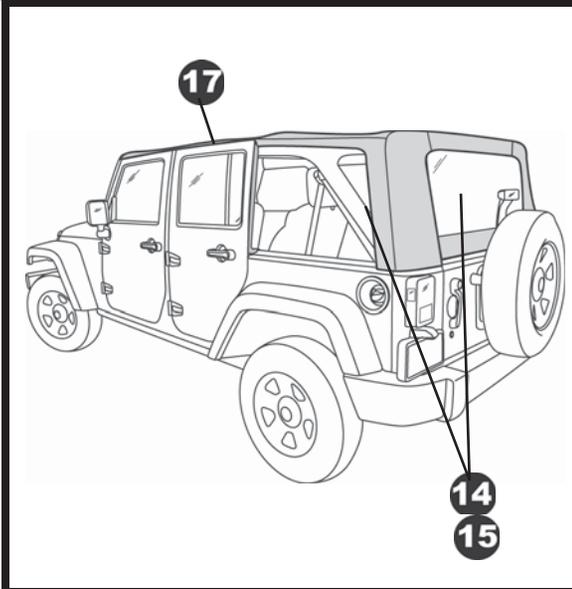
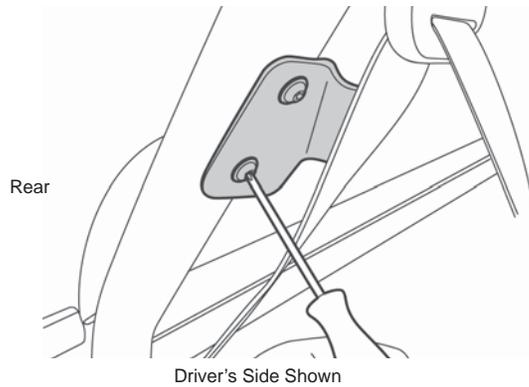
Start with the center hole and install twenty-three (23) #8 x 1/2" Hi-Lo Screws to attach the Upper Header to the Lower Header. Secure the Upper Header to each Side Bow with four (4) #8 x 1/2" Pan Head Washer Screws.



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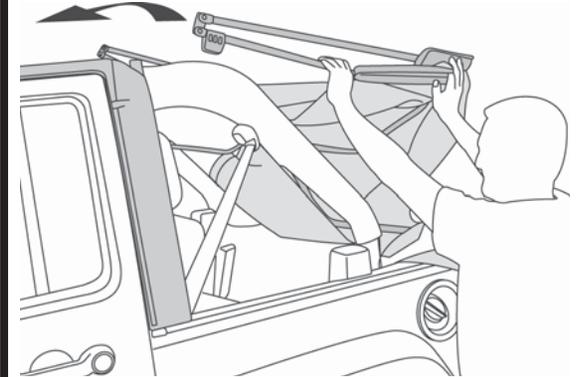
### 14 Install Bow Mount Brackets on Sport Bars

Use Bow Mount Screws to install Bow Mount Brackets on rear sport bar.



### 16 Drape Top Fabric over Vehicle

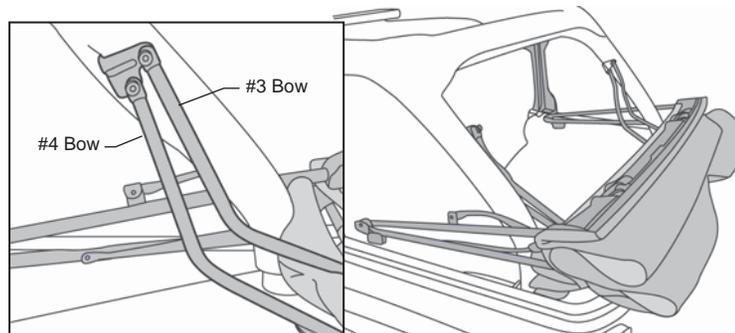
Open the Top Assembly and drape it over the cab of the vehicle.



### 15 Secure Top Fabric Assembly to Bow Mount Bracket

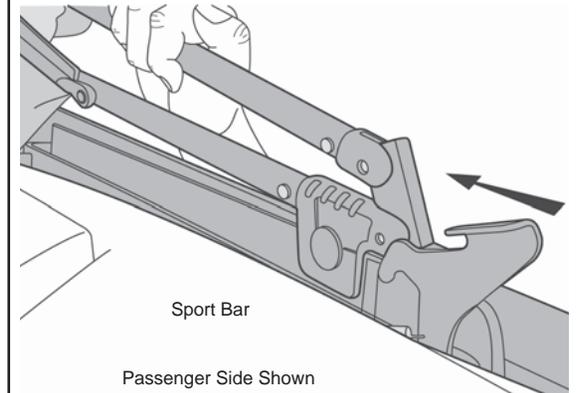
Place the Top Fabric Assembly on the back of the vehicle with the header on top.

Clip the #4 Bow pivot knuckle into the forward lower hole in the Bow Mount Bracket. Clip the #3 Bow pivot knuckle into the top slot in the Bow Mount Bracket.



### 17 Secure Pivot Assembly

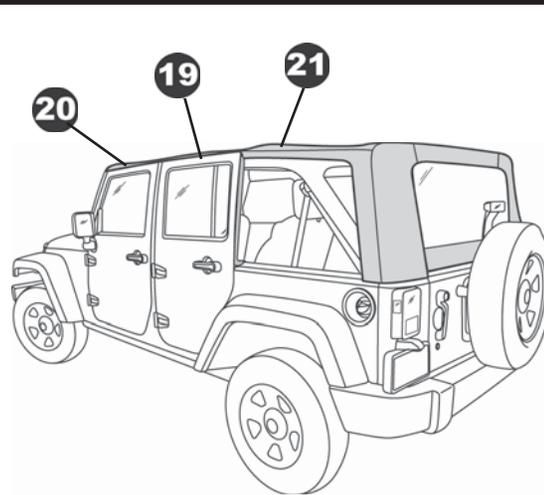
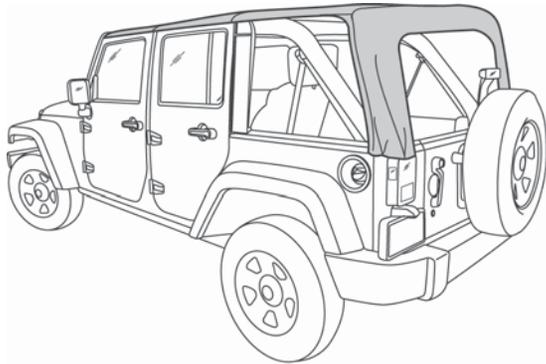
Slide the Pivot Assembly on the Top along the track above the door until it latches into place.



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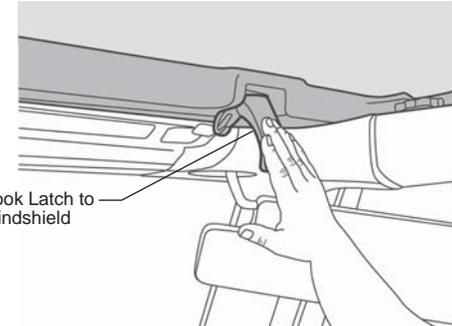
### 18 Drape Top Fabric over Bows

Pull the fabric up over the bow assembly.



### 20 Secure Header

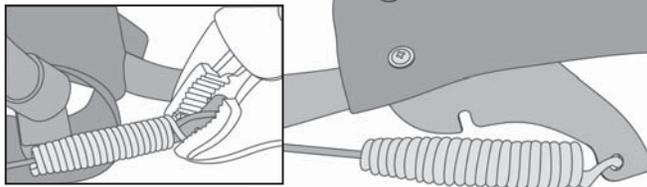
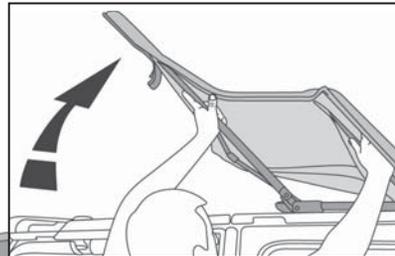
Close the front of the Top and secure the latches on the header to the windshield.



View from Inside Vehicle

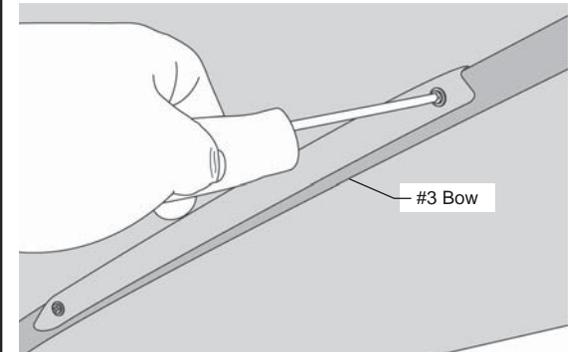
### 19 Secure Cable Spring

Fold the Header back to reduce tension on the top. Secure Cable Spring to bracket on bow and crimp spring.



### 21 Secure Top Fabric to #3 Bow

Once the top is in place, locate the flaps sewn inside the top near the #3 Bow. Use four (4) #8 x 1/2" Pan Head Washer Screws to secure the flaps to the #3 Bow.

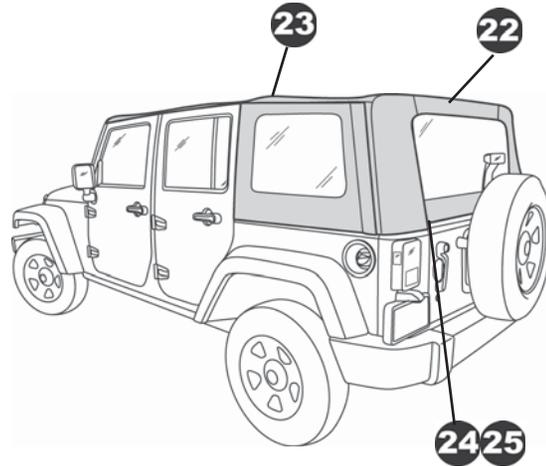
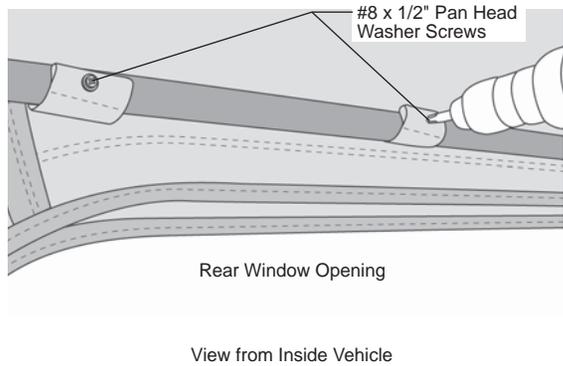


View from Inside Vehicle

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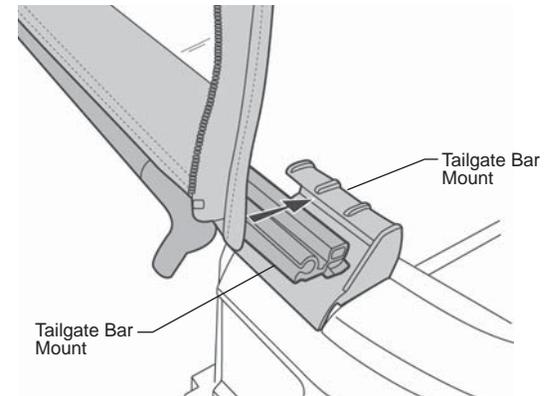
### 22 Secure Rear Bow

Locate the four (4) flaps sewn inside the top above the rear window opening. Install a #8 x 1/2" Pan Head Washer Screw to secure each flap to the Rear Bow.



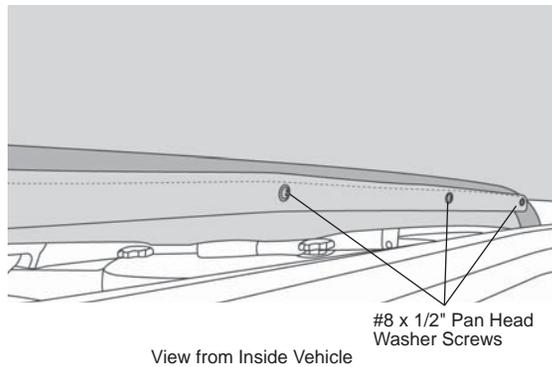
### 25 Secure Tailgate Bar

Slide the Tailgate Bar into the Tailgate Bar Mounts on each side of the tailgate opening.



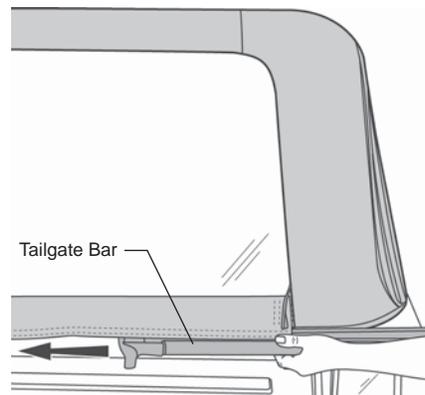
### 23 Secure #2 Bow

Locate the flaps inside the top in the center. Wrap them around the #2 Bow and install five (5) #8 x 1/2" Pan Head Washer Screws.



### 24 Install Tailgate Bar

Slide the channel in the Tailgate Bar onto the tubing along the bottom of the Rear Window on the inside.



# Factory Style Bow Kit Installation Instructions

## Care and Maintenance of your Bestop Product

Your Bestop product is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

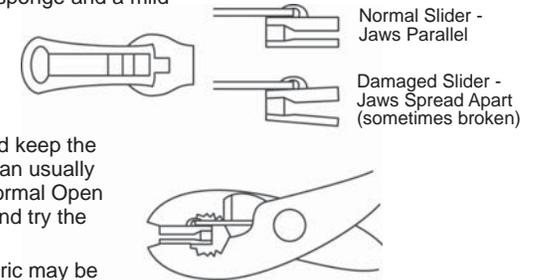
**Fabric:** The fabric should be washed often using soap, warm water and a soft bristle brush. Rinse with clear water to remove all traces of soap. Bestop recommends using Bestop Cleaner (part no. 11201-00) and Bestop Protectant (part no. 11202-00). Bestop Cleaner and Bestop protectant are specially formulated to provide a total cleaning and protection system. Bestop Cleaner safely removes the toughest stains, will not harm vehicle finishes, is biodegradable and environmentally friendly. Bestop Protectant protects against UV-fading, cracking and hardening, and repels dust, grease, dirt and mildew.

**Windows:** Keep windows clean to avoid scratching. DO NOT use a brush on the windows! Wash with a water-soaked cloth or sponge and a mild dishwashing detergent. Bestop recommends Bestop Vinyl Window Cleaner (part no. 11203-00), which safely cleans and protects vinyl windows and helps prevent UV damage. NEVER WIPE THE WINDOWS WHEN THEY ARE DRY. Be careful when cleaning snow or frost from the vinyl windows since they are easily scratched and may crack at low temperatures. DO NOT roll the sides or rear window in cold weather. The windows become stiff and will crack. Cracks caused by misuse in cold temperatures are not covered under warranty.

**Zippers:** Keeping zippers cleaned and lubricated with Bestop's Zipper Cleaner (part no. 11206-00) will help prevent damage and keep the zippers in smooth working condition. If a zipper opens behind the slider, the slider may have been spread apart. This problem can usually be repaired by using an ordinary pair of pliers to bring the sides back into parallel. Return slider to the end of the zipper in the normal Open position. Squeeze lightly at first and test the zipper. If the zipper continues to remain open squeeze more firmly with the pliers and try the zipper again. Repeat this procedure until the zipper operates correctly.

**Water:** Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams. Rips in the fabric may be repaired with Bondex® iron on patches. Iron the patches to the Inside of the top, carefully following the Bondex® instructions.

**Snaps:** Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.



## LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR REPLACE-A-TOP™, SAILCLOTH REPLACE-A-TOP™, SUPERTOP®, SUPERTOP® REPLACEMENT SKINS, SUNRIDER®, AND TIGERTOP®: TWO YEARS FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "SOFT GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "HARD GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY METALS, PLASTICS, AND/OR FIBERGLASS): ONE YEAR FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



For further information or request for warranty work, please contact:

Bestop Inc., Customer Service  
Toll-Free: (800) 845-3567  
Main: (303) 465-1755  
E-mail: [csbestop@Bestop.com](mailto:csbestop@Bestop.com)  
Website: [www.Bestop.com](http://www.Bestop.com)